TECHNICAL DATA SHEET	HVCRC® 230 - 28 Epsilon Advanced Conductors	EPSILON CABLE

International size	**COPENHAGEN**
ASTM Size	**LINNET**
Technical designation	ECRC® 230-AL0/28-L1



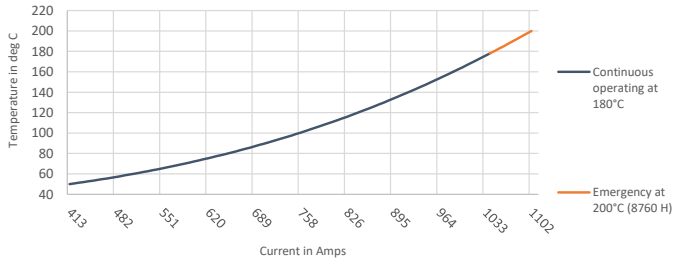
Governing Units: Metric

STRANDING CONFIGURATION				
	*No. & Diameter of HVCRC core*		1 x 5.97	mm
	Aluminium Layers Construction / height	16 TW x	3.08	mm
	1st layer composition and Øeq	6 x	4.20	mm
	2nd layer composition and Øeq	10 x	4.19	mm
	Lay Direction of outer layer		Right Hand (Z)	

CONDUCTOR PROPERTIES		
Cross Sectional Area - Annealed Aluminium	221.3	mm²
Cross Sectional Area - HVCRC Core	28.0	mm²
Total Area of Conductor Cross Section	249.3	mm²
Nominal equivalent Aluminium Area (1350-H19 at 61%IACS)	228.6	mm²
Overall Diameter of Conductor	18.29	mm
Mass per unit length - Annealed Aluminium	612.0	kg/km
Mass per unit length - Core	52.6	kg/km
Mass per unit length - Conductor	664.6	kg/km
Ultimate Tensile Strength of Conductor	73.1	kN
Core Rated Tensile Strength	59.8	kN
Coefficient of Linear Expansion **Above** Thermal Kneepoint	1.6	10^{-6} K^{-1}
Coefficient of Linear Expansion **Below** Thermal Kneepoint	18.62	10^{-6} K^{-1}
Final Modulus of Elasticity **Above** Thermal Kneepoint	112	GPa
Final Modulus of Elasticity **Below** Thermal Kneepoint	61	GPa

THERMAL SPECIFICATIONS		
Maximum Continuous Operating Temperature[2] (surface temperature)	180	°C
Maximum Emergency Temperature / 8760 Hours[2] (surface temperature)	200	°C
Thermal Heat Capacity for Annealed Aluminium Layers	584.5	W.s/m.°C
Thermal Heat Capacity for Composite Core	42.1	W.s/m.°C

ELECTRICAL SPECIFICATIONS		
Maximum DC Electrical Resistance at 20°C *(1370-O at 63%IACS)*	0.1265	Ω.km^{-1}
Temperature Coefficient of Resistance	4.03	10^{-3} K^{-1}
AC Nominal Resistance at 25°C (surface temperature)	0.1297	Ω.km^{-1}
AC Nominal Resistance at 75°C (surface temperature)	0.1551	Ω.km^{-1}
AC Nominal Resistance at 160°C (surface temperature)	0.1983	Ω.km^{-1}
AC Nominal Resistance at 180°C (surface temperature)	0.2085	Ω.km^{-1}
AC Nominal Resistance at 200°C (surface temperature)	0.2186	Ω.km^{-1}
AC Current Rating at 160°C (surface temperature) [1]	985	A
AC Current Rating at 180°C (surface temperature) [1]	1,046	A
AC Current Rating at 200°C (surface temperature) [1]	1,102	A



Geometric Mean Radius (GMR)	
7.42	mm
Inductive Reactance Ø0.3m radius	
0.233	Ω.km^{-1}
Capacitive Reactance Ø0.3m radius	
0.201	MΩ.km

(1) Ampacity calculations based on IEEE Standard 738-2012, according to the following data:

25 °C ambient temperature, *0.61 m/s wind velocity with an angle of 90 °,*

1000 W/m² solar radiation, *0.5 solar absorption coefficient,*

0.6 emissivity coefficient, *Resistance AC at 50 Hz current frequency.*

(2) Temperatures defined according to ASTM B987-20.

Reference standards for core properties: ASTM B987-20.

Reference standards for electrical specifications: IEC 62219.

Reference standards for stranding parameters: ASTM B857-14/IEC 62219.

Depending on conductor manufacturer rated specifications may slightly change.

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